

INSTRUCTIONS

Thank you for purchasing the TACO Marine LED Deck Light! As a family-owned and operated business since 1959, we take pride in offering the highest-quality, innovative products with excellent customer service. We stand behind our products 100 percent. If you have any questions about this mount or installation, please contact us by visiting tacomarine.com/contactus.

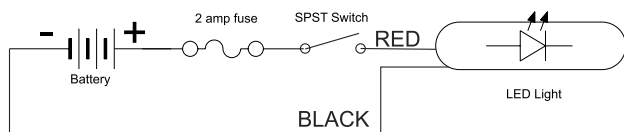
Option 1 - Using adhesive tape provided

1. Select a suitable mounting location on 1" IPS pipe.
2. Tape down the supplied drill template and drill the one 3/16" diameter hole. If you are drilling through powder coating, place a piece of masking tape first to prevent chipping the finish. Remove the template.
3. Snake wire through pipe to the switch. Attach power leads to the snaked wire. It is recommended to solder all connections with heat-shrink tubing.
4. Clean surface with alcohol or a non-oily solvent.
5. Remove the adhesive covering from the back of the light. Using firm, even pressure, adhere light to the surface.

Note: adhesive will fully cure within 24 hours.

Option 2 - Screw mounting

1. Select a suitable mounting location (flat with a smooth surface) with access to the rear or the panel for the wire to pass.
2. Use two #8 flat head screws (provided).
3. Tape down the supplied drill template and drill the one 3/16" diameter hole and the two 1/8" mounting holes. If you are drilling through powder coating, place a piece of masking tape first to prevent chipping the finish. Remove the template.
4. Remove the aluminum housing by loosening the two set screws at each end of the cover.
5. Snake wire through pipe to the switch. Attach power leads to the snaked wire. It is recommended to solder all connections with heat-shrink tubing.
6. Pass the wire through the 3/16" hole and secure the light down with #8 flat head screws.
7. Reinstall the aluminum cover and tighten the two set screws.



DRILL TEMPLATE

Note: Please print at 100 percent for accurate sizing.
 Slight scaling may still occur. Therefore, before drilling, it is recommended that all template dimensions are measured for accuracy.
DO NOT USE as a drilling template unless dimensions are checked.

